

CHO Host Cell Proteins 3rd Generation

Immunoenzymetric Assay for the Measurement of CHO Host Cell Proteins Catalog # F550-1

Intended Use

This kit is intended for use in determining the presence of host cell protein impurities in products manufactured by expression in the CHO cell line. The kit is for **Research and Manufacturing Use Only** and is not intended for diagnostic use in humans or animals. This is the 3rd Generation ELISA kit for CHO HCP detection. *Cygnus Technologies* continues to market two earlier generation kits, Cat #s F015 and CM015 for CHO HCP detection. While those kits are broadly reactive to CHO HCPs among all strains and have been successfully qualified for a range of drug substances, this 3rd Generation assay uses an even more broadly reactive antibody. Originally the 3rd generation kit was denoted as Cat# F550. The current Cat# F550-1 is the same catalog number with an extension to designate it as a re-supply of antibodies and antigen. The resupply reagents have been extensively tested in parallel with the F550 reagents. This testing has shown very little differences, so minimal impact to sample results are expected. Bridging, re-qualification, or re-validation studies should be done to transition between the F550 reagents and the re-supplied F550-1 reagents.

Summary and Explanation

Expression of therapeutic proteins in CHO cells is a cost-effective method for production of commercial quantities of a drug substance. The manufacturing and purification process of these products leaves the potential for impurities by host cell proteins (HCPs) from CHO cells. Such impurities can reduce the efficacy of the therapeutic agent and result in adverse toxic or immunological reactions and thus it is desirable to reduce HCP impurities to the lowest levels practical.

Immunological methods using antibodies to HCPs such as Western Blot and ELISA are conventionally accepted. While Western blot is a useful method aiding in the identity of HCPs, it suffers from a number of limitations. Western blot is a complex and technique dependent procedure requiring subjective interpretation of results. Furthermore, it is essentially a qualitative method and does not lend itself to obtaining quantitative answers. The sensitivity of Western blot is severely limited by the volume of sample that can be tested, and by interference from the presence of high concentrations of the intended product. While Western Blot may be able

to detect HCPs in samples from upstream in the purification process, it often lacks adequate sensitivity and specificity to detect HCPs in purified downstream and final product. The microtiter plate immunoenzymetric assay (ELISA) method employed in this kit overcomes the limitations of Western blots providing on the order of 100-fold better sensitivity. This simple to use, objective, and semi-quantitative ELISA is a powerful method to aid in optimal purification process development, process control, routine quality control, and product release testing. This kit is "generic" in the sense that it is intended to react with essentially all of the HCPs that could pollute the product independent of the purification process. The antibodies have been generated in goats and affinity purified using CHO HCPs found in protein free conditioned media. Western blot, both 1 & 2 dimensional, was used as a preliminary method and established that the antibodies reacted to the majority of HCP bands resolved by the PAGE separation. Further characterization of coverage of the antibodies to the CHO CHP standards was accomplished by an immunoaffinity chromatography method we term Antibody Affinity Extraction (AAE). This method is superior to 2D Western blot and terms of sensitivity, specificity, and predictability of how the antibodies perform in the ELISA. The AAE fractionation of conditioned media derived HCP from multiple CHO strains showed reactivity to ~1000 HCPs. For more information on AAE please contact our Technical Services department.

Special procedures were utilized in the generation of these antibodies to ensure that low molecular weight and less immunogenic impurities as well as high molecular weight components would be represented. As such, this kit can be used as a process development tool to monitor the optimal removal of host cell impurities as well as in routine final product release.

This highly sensitive ELISA kit has been qualified for testing of final product HCPs using actual in-process and final drug substance samples from 5 different drug products including monoclonal antibodies and other therapeutic proteins. The assay had sensitivity to detect HCP in all 5 final drug substances showing acceptable dilutional linearity and spike recovery. Based on this experience this assay should have application as a multi-use assay for other products expressed in CHO cells. Each user of this kit is encouraged to perform a similar qualification study to demonstrate it meets their

analytical needs. Provided this kit can be satisfactorily qualified for your samples, the application of a more process specific assay may not be necessary in that such an assay would only provide information redundant to this generic assay. However, if your qualification studies indicate the antibodies in this kit are not sufficiently reactive with your process specific HCPs it may be desirable to also develop a more process specific ELISA. This later generation assay may require the use of a more specific and defined antisera. Alternatively, if the polyclonal antibody used in this kit provides sufficient sensitivity and broad antigen reactivity, it may be possible to substitute the standards used in this kit for ones made from the impurities that typically co-purify through your purification process and thus achieve better accuracy for process specific HCPs. The use of a process specific assay with more defined antigens and antibodies in theory may yield better specificity, however such an assay runs the risk of being too specific in that it may fail to detect new or atypical impurities that might result from some process irregularity or change. For this reason, it is recommended that a broadly reactive "generic" host cell protein assay be used as part of the final product purity analysis even when a process specific assay is available. If you deem a more process specific assay is necessary, *Cygnus Technologies* is available to apply its proven technologies to develop such antibodies and assays on custom basis.

Principle of the Procedure

The CHO assay is a two-site immunoenzymetric assay. Samples containing CHO HCPs are reacted simultaneously with a horseradish peroxidase (HRP) enzyme labeled anti-CHO antibody (goat polyclonal) in microtiter strips coated with an affinity purified capture anti-CHO antibody. The immunological reactions result in the formation of a sandwich complex of solid phase antibody-HCP-enzyme labeled antibody. The microtiter strips are washed to remove any unbound reactants. The substrate, tetramethylbenzidine (TMB) is then reacted. The amount of hydrolyzed substrate is read on a microtiter plate reader and is directly proportional to the concentration of CHO HCPs present.

Reagents & Materials Provided

Component	Product #
Anti-CHO:HRP Affinity purified goat antibody conjugated to HRP in a protein matrix with preservative. 1x12mL	F551-1
Anti-CHO coated microtiter strips 12x8 well strips in a bag with desiccant	F552-1*
CHO HCP Standards CHO HCPs in bovine serum albumin with preservative. Standards at 0, 1, 3, 12, 40, and 100ng/mL. 1 mL/vial	F553-1
Stop Solution 0.5M sulfuric acid. 1x12mL	F006
TMB Substrate	F005

3,3',5,5' Tetramethylbenzidine. 1x12mL

Wash Concentrate (20X)

F004

Tris buffered saline with preservative. 1x50mL

*All components can be purchased separately except # F552-1.

Materials & Equipment Required But Not Provided

- Microtiter plate reader spectrophotometer with dual wavelength capability at 450 & 650nm. (*If your plate reader does not provide dual wavelength analysis you may read at just the 450nm wavelength.*)
- Pipettors - 50µL and 100µL
- Repeating or multichannel pipettor - 100µL
- Microtiter plate rotator (400-600 rpm)
- Sample Diluent (recommended Cat # 1028)
- Distilled water
- 1 liter wash bottle for diluted wash solution

Storage & Stability

- All reagents should be stored at 2°C to 8°C for stability until the expiration date printed on the kit.
- Reconstituted wash solution is stable until the expiration date of the kit.
- After prolonged storage, you may notice a salt precipitate and/or yellowing of the wash concentrate. These changes will not impact assay performance. To dissolve the precipitate, mix the wash concentrate thoroughly and dilute as directed in the 'Preparation of Reagents' section. Reconstituted wash solution is stable until the expiration date of the kit.

Precautions

- **For Research or Manufacturing use only.**
- **Stop reagent is 0.5M H₂SO₄. Avoid contact with eyes, skin, and clothing.**
- **This kit should only be used by qualified technicians.**

Preparation of Reagents

- Bring all reagents to room temperature.
- Dilute wash concentrate to 1 liter in distilled water, label with kit lot and expiration date, and store at 4°C.

Procedural Notes

1. Complete washing of the plates to remove excess unreacted reagents is essential to good assay reproducibility and sensitivity. We advise against the use of automated or other manually operated vacuum aspiration devices for washing plates as these may result in lower specific absorbances, higher non-specific absorbance, and more variable precision. The manual wash procedure described below generally provides

lower backgrounds, higher specific absorbance, and better precision. If duplicate CVs are poor, or if the absorbance of the '0' standard is greater than 0.300, evaluate plate washing procedure for proper performance.

2. High Dose Hook Effect or poor dilutional linearity may be observed in samples with very high concentrations of HCP. High Dose Hook Effect is due to insufficient excess of antibody for very high concentrations of HCPs present in samples upstream in the purification process. Samples greater than 1mg/mL may give absorbances less than the 100ng/mL standard. It is also possible for samples to have certain HCPs in concentrations exceeding the amount of antibody for that particular HCP. In such cases the absorbance of the sample at all dilutions may be lower than the highest standard in the kit, however these samples will fail to show acceptable dilutional linearity/parallelism as evidenced by an apparent increase in dilution corrected HCP concentration with increasing dilution. High Dose Hook and poor dilutional linearity are most likely to be encountered from samples early in the purification process. If a hook effect is possible, samples should also be assayed diluted. If the HCP concentration of the undiluted sample is less than the diluted sample this may be indicative of the hook effect. Such samples should be diluted at least to the minimum required dilutions (MRDs) as established by your qualification studies using your actual final and in-process drug samples. The MRD is the first dilution at which all subsequent dilutions yield the same HCP value within the statistical limits of assay precision. The HCP value to be reported for such samples is the dilution corrected value at or greater than the established MRD. The diluent used should be compatible with accurate recovery. The preferred diluent is our Cat# 1028 available in 100mL, 500mL, or 1 liter bottles. This is the same material used to prepare the kit standards. As the sample is diluted in 1028, its matrix begins to approach that of the standards, thus reducing any inaccuracies caused by dilutional artifacts. Other prospective diluents must be tested for non-specific binding and recovery by using them to dilute the 100ng/mL standard, as described in the "Limitations" section below.

Limitations

- Before relying exclusively on this assay to detect host cell proteins, each laboratory should qualify that the kit antibodies and assay procedure yield acceptable specificity, accuracy, and precision. A suggested protocol for this qualification can be obtained from our Technical Services Department or our web site.
- The standards used in this assay are comprised of CHO HCPs obtained after the culture of null CHO cells in protein free culture media. 1D Western blot analysis of the antibodies used in this kit demonstrates that they recognize the majority of

distinct PAGE separated bands seen using sensitive protein staining methods like silver stain or colloidal gold. AAE fractionation and separation of the same conditioned media showed ~1000 protein spots reactive in this ELISA. Because the majority of HCPs will show antigenic conservation among all strains of CHO this kit should be adequately reactive to the vast majority of HCPs from your transfected cell line. However, there can be no guarantee that this assay will detect all proteins or protein fragments from your process. If you desire a much more sensitive and specific method than western blot to estimate the coverage of the antibodies in this kit to your individual HCPs *Cygnus Technologies* is pleased to offer AAE as a service.

- Certain sample matrices may interfere in this assay. The standards used in this kit attempt to simulate typical sample protein and matrices. However, the potential exists that the product itself or other components in the sample matrix may result in either positive or negative interference in this assay. High or low pH, detergents, urea, high salt concentrations, and organic solvents are some of the known interference factors. It is advised to test all sample matrices for interference by diluting the 100ng/mL standard, 1 part to 4 parts of the matrix containing no or very low HCP impurities. This diluted standard when assayed as an unknown, should give an added HCP value in the range of 15 to 25 ng/mL. Consult *Cygnus Technologies* Technical Service Department for advice on how to quantitate the assay in problematic matrices.
- Avoid the assay of samples containing sodium azide (NaN₃) which will destroy the HRP activity of the conjugate and could result in the under-estimation of HCP levels.

Assay Protocol

- The HRP conjugate will have a cloudy appearance. This is normal and does not indicate impurities. Overtime, you may observe a slight precipitate. This precipitate is inconsequential to assay results. We suggest a simple inversion of the bottle to re-suspend it.
- The assay is very robust such that assay variables like incubation times, sample size, and other sequential incubation schemes can be altered to manipulate assay performance for more sensitivity, increased upper analytical range, or reduced sample matrix interference. Before modifying the protocol from what is recommended, you are advised to contact Technical Services for input on the best way to achieve your desired goals.
- The protocol specifies use of an approved orbital microtiter plate shaker for the immunological

steps. These can be purchased from most laboratory supply companies. If you do not have such a device, it is possible to incubate the plate without shaking however it will be necessary to extend the immunological incubation step in the plate by about one hour in order to achieve comparable results to the shaking protocol.

- **Do not shake during the 30 minute substrate incubation step, as this may result in higher backgrounds and worse precision.**
- Bring all reagents to room temperature. Set-up plate spectrophotometer to read dual wavelength at 450nm for the test wavelength and ~650nm for the reference.
- Thorough washing is essential to proper performance of this assay. Automated plate washing systems or other vacuum aspiration devices are not recommended. The manual method described in the assay protocol is preferred for best precision, sensitivity and accuracy. A more detailed discussion of this procedure can be obtained from our Technical Services Department or on our web site. In addition, a video demonstration of proper plate washing technique is available in the 'Technical Resources' section of our web site.
- All standards, controls, and samples should be assayed at least in duplicate.
- Maintain a repetitive timing sequence from well to well for all assay steps to ensure that all incubation times are the same for each well.
- Make a work list for each assay to identify the location of each standard, control, and sample.
- It is recommended that your laboratory assay appropriate quality control samples in each run to ensure that all reagents and procedures are correct. **You are strongly urged to make controls in your typical sample matrix using HCPs derived from your cell line. These controls can be aliquoted into single use vials and stored frozen for long-term stability.**
- If the substrate has a distinct blue color prior to assay it may have been polluted. If the absorbance of 100µL of substrate plus 100µL of stop against a water blank is greater than 0.1 it may be necessary to obtain new substrate or the sensitivity of the assay may be compromised.
- Strips should be read within 30 minutes after adding stop solution since color will fade over time.

Assay Protocol

1. Pipette 100µL of anti-CHO:HRP (#F551-1) into each well.
2. Pipette 50µL of standards, controls and samples into wells indicated on work list.
3. Cover & incubate on orbital shaker at 400 – 600 rpm for 2 hours at room temperature, 24°C ± 4°C.
4. Dump contents of wells into waste. Blot and gently but firmly tap over absorbent paper to remove most of the residual liquid. Overly aggressive banging of the plate or use of vacuum aspiration devices in an attempt to remove all residual liquid is not necessary and may cause variable dissociation of antibody bound material resulting in lower ODs and worse precision. Fill wells generously to overflowing with diluted wash solution using a squirt bottle or by pipetting in ~350µL. Dump and tap again. Repeat for a total of 4 washes. Wipe off any liquid from the bottom outside of the microtiter wells as any residue can interfere in the reading step. Do not allow wash solution to remain in wells for longer than a few seconds. Do not allow wells to dry before adding substrate.
5. Pipette 100µL of TMB substrate (#F005).
6. Incubate at room temperature for 30 minutes. **DO NOT SHAKE.**
7. Pipette 100µL of Stop Solution (#F006).
8. Read absorbance at 450/650nm.

Example Data

Well #	Contents	Abs. at 450-650nm	Mean Abs.
A1	Zero Std	0.122	0.081
B1	Zero Std	0.128	
C1	1ng/mL	0.167	0.141
D1	1ng/mL	0.171	
E1	3ng/mL	0.253	0.250
F1	3ng/mL	0.246	
G1	12ng/mL	0.571	0.575
H1	12ng/mL	0.579	
A2	40ng/mL	1.450	1.436
B2	40ng/mL	1.422	
C2	100ng/mL	2.709	2.722
D2	100ng/mL	2.734	

Calculation of Results

The standards may be used to construct a standard curve with values reported in ng/mL "total immunoreactive HCP equivalents". This data reduction may be performed through computer methods using curve-fitting routines such as point-to-point, cubic spline, or 4 parameter logistic fit. **Do not use linear regression analysis to interpolate values for samples as this may lead to significant inaccuracies!** Data may also be manually reduced by plotting the absorbance values of the standard on the y-axis versus concentration on the x-axis and drawing a smooth point-to-point line. Absorbances of samples are then interpolated from this standard curve.

Quality Control

- Precision on duplicate samples should yield average % coefficients of variation of less than 10% for samples in the range of 3-100ng/mL. CVs for samples less than 3 ng/mL may be greater than 10%.
- It is recommended that each laboratory assay appropriate quality control samples in each run to ensure that all reagents and procedures are correct.

Performance Characteristics

Cygnus Technologies has qualified this assay by conventional criteria as indicated below. A copy of this qualification report can be requested on our web site. This qualification is generic in nature and is intended to supplement but not replace certain user and product specific qualification and qualification that should be performed by each laboratory. At a minimum each laboratory is urged to perform a spike and recovery study in their sample types. In addition, any of your sample types containing process derived HCPs within or above the analytical range of this assay should be evaluated for dilutional linearity to ensure that the assay is accurate and has sufficient antibody excess for your particular HCPs. Each laboratory and technician should also demonstrate competency in the assay by performing a precision study similar to that described below. A more detailed discussion of recommended user qualification protocols can be obtained by contacting our Technical Services Department or at our web site.

Sensitivity

The lower limit of detection (LOD) is defined as that concentration corresponding to a signal two standard deviations above the mean of the zero standard. LOD is ~0.3 ng/mL.

The lower limit of quantitation (LOQ) is defined as the lowest concentration, where concentration coefficients of variation (CVs) are less than 20%. The LOQ is ~1 ng/mL.

Specificity/Cross-Reactivity

Western blot and ELISA analysis against 2 commercial CHO cell lines identified as CHO-S and K1 indicate that most of the proteins are conserved among all lines. Therefore, this assay should be useful for detecting HCPs from other CHO strains. Western blot, both 1 & 2 dimensional, is highly orthogonal to ELISA and to non-specific protein staining methods such as silver stain or colloidal gold. As such, the lack of identity between silver stain and western blot does not necessarily mean there is no antibody to that protein or that the ELISA will not detect that protein. If you desire a much more sensitive and specific method than Western blot to estimate the coverage of the antibodies in this kit to your individual HCPs *Cygnus Technologies* is pleased to offer AAE as a service. This method has been shown to be at least 100-fold more sensitive than Western blots in detecting antibody reactivity to individual HCPs. The same antibody as is used for both capture and HRP label can be purchased separately.

Cross reactivity to non-HCP components has not been extensively investigated with this kit. You should evaluate components in your samples for positive interferences such as cross reactivity and non-specific binding. Negative interference studies are described below.

Precision

Both intra (n=20 replicates) and inter-assay (n=10 assays) precision were determined on 3 pools with low (~3ng/mL), medium (~12ng/mL), and high concentrations (~60ng/mL). The % CV is the standard deviation divided by the mean and multiplied by 100.

Pool	Intra assay CV	Inter assay CV
Low	4.8%	6.0%
Medium	4.0%	5.8%
High	3.3%	5.2%

Recovery/Interference Studies

Various buffer matrices commonly used in purification of therapeutic proteins and monoclonal antibodies as well as in-process and final formulation drug substances were evaluated by adding known amounts of CHO HCP preparation used to make the standards in this kit. All of these samples yielded acceptable recovery defined as between 80-120%. The standards used in this kit contain 8mg/mL of bovine serum albumin intended to simulate non-specific protein effects of most sample proteins. However, very high concentrations of some products may interfere in the accurate measurement of

HCPs. In general, extremes in pH (less than 5.0 and greater than 8.5), high salt concentration, high polysaccharide concentrations, urea, organic solvents, and most detergents can cause under-recovery. Each user should qualify that their sample matrices yield accurate recovery. Such an experiment can be performed, by diluting the 100ng/mL standard provided with this kit, into the sample matrix in question as described in the "Limitations" section. *Cygnus Technologies* offers a more concentrated form of the HCP used to prepare the kits standards for your spike recovery and preparation of analyte controls.

Hook Capacity

Increasing concentrations of HCPs greater than 100 ng/mL were assayed as unknowns. The hook capacity, defined as that concentration yielding an absorbance reading less than the 100 ng/mL standard was ~1 mg/mL.

Ordering Information/ Customer Service

Cygnus Technologies also offers kits for the extraction and detection of CHO Host Cell DNA. The following kits are available:

- Residual Host Cell DNA extraction:
Cat # D100W, DNA Extraction Kit in 96 deep well plate
Cat # D100T, DNA Extraction Kit in microfuge tubes
- Extraction and PCR amplification of CHO Host Cell DNA for use with user supplied master mix:
Cat # D555W, DNA Extraction Kit in 96 deep well plate
Cat # D555T, DNA Extraction Kit in microfuge tubes
- Residual CHO Host Cell DNA extraction and detection using PicoGreen® dye:
Cat # D550W, DNA Extraction Kit in 96 deep well plate
Cat # D550T, DNA Extraction Kit in microfuge tubes

To place an order or to obtain additional product information contact *Cygnus Technologies*:

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